

# 7<sup>th</sup> INTERNATIONAL THERMAL SPRAYING AND HARDFACING CONFERENCE

ITSHC Wrocław, 11th to 12th of September 2025

# **CONFERENCE AGENDA**

The Conference under the auspices of:
ETSA (European Thermal Spray Association)
Wrocław University of Science and Technology,
Faculty of Mechanical Engineering and SIMP association









# **CONFERENCE ORGANIZERS**

Department of Metal Forming, Welding and Metrology Faculty of Mechanical Engineering Wroclaw University of Science and Technology

# SCOPE OF ITSHC CONFERENCE

The aim of the conference is to present the latest researches and developments in the field of thermal spraying, hardfacing and additive manufacturing.

The submitted presentations will focus on new feedstock materials, properties of coatings and weld deposits, novel deposition processes, advanced characterization methods as well as new industrial applications under different operating conditions. In addition, the problems related to training of specialists, quality and certification system at thermal spraying, hardfacing and additive manufacturing technologies will be discussed.

# LOCATION

The conference will be held at the Congress Center of the Wrocław University of Science and Technology (bldg. D20), located at 8 Janiszewskiego Street.

The congress center is closely located to a large public transport junction, *PLAC GRUNWALDZKI* or *RONDO REAGANA*.



# **SPONSORS**



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# THURSDAY, 11<sup>th</sup> of SEPTEMBER – conference program

	Tionspar, II of ser remoent conference program					
830	REGISTRA	REGISTRATION AND REFRESHMENT BREAK (LOBBY)				
	ROOM A					
930	OPENING CEREMONY Paweł Sokołowski and Leszek Łatka					
1000	EXHIBITORS AND SPONSORS					
10	Short presentations of exhibitors and sponsors					
	PLENARY LECTURES					
	Chairman: TBC					
	HVOF coating of additive manufactured parts: exploring the effect of spre-treatments and surface topography					
10 <sup>30</sup>	Emi tech adv scie acti	ociate Professor at the University of Modena and Reggio lia, Italy. His research is dedicated to thermal spray nologies, wear- and corrosion-resistant coatings, and anced materials characterization. He teaches materials ince and engineering, has published widely in the field, and is vely involved in international societies, conference mittees, and editorial boards.				
	Hear Phy foc well sup inte	aracterization of cold sprayed materials  and of the Cold Spray Research Group at the Institute of Plasma visics of the Czech Academy of Sciences, Prague. His research uses on thermal spray technologies, particularly cold spray, as II as biomaterials and plasma-facing materials. He has pervised over 60 PhD and diploma theses, serves on ternational conference committees, and is an active reviewer of editor for leading scientific journals.				

Jan Cizek

11 <sup>40</sup>	REFRESHMENT BREAK - EXHIBITION AND POSTER SESSION (LOBBY)			
	ROOM A	ROOM B		
	PLASMA SPRAYING Chairman: TBC	ADDITIVE MANUFACTURING Chairman: TBC		
12 <sup>10</sup>	Keynote speaker Conductivity, viscosity, enthalpy: the relevance of nitrogen-based plasmas for effective feedstock treatment in thermal spraying Georg Mauer et al.	Keynote speaker  Development of "3D print-thermal spray" systems for applications with dynamic and impact loading  Sarka Houdkova et al.		
<b>12</b> <sup>35</sup>	Microstructure and electrical insulation properties of atmospheric plasma-sprayed alumina (AI2O3) and magnesium aluminate spinel (MgAI2O4) coatings  Serhii Tkachenko et al.	Fatigue life of HVOF-coated additively manufactured parts  Maria Francesca Boniluari et al.		
<b>12</b> <sup>55</sup>	Evolution of the structural and optical properties of water/argon-stabilized plasma sprayed Fe-TiO2 coatings  Key Simfroso et al.	Laser metal deposition for the additive manufacturing of tools used in hot forging, aluminum extrusion, and high-pressure die casting  Paweł Widomski et al.		
13 <sup>15</sup>	LUNCH BREAK - EXHIBITION AND POSTER SESSION (LOBBY)			
	ROOM A	ROOM B		
	HVOF SPRAYING Chairman: TBC	HARDFACING PROCESSES (1) Chairman: TBC		
14 <sup>30</sup>	Keynote speaker  Effects of a nitrogen atmosphere on Cr3C2- containing hardmetal coatings at high temperatures  Lutz-Michael Berger et al.	Keynote speaker  Microstructure and erosive wear behaviour of in situ NbC and (Nb, Ti)C-reinforced Inconel 625-based composite coatings produced by laser cladding  Damian Janicki		
14 <sup>55</sup>	Effect of HVOF spray parameters on the microstructure and mechanical characteristics of high-entropy alloy coatings  Acacio Rincon et al.	Application of titanium diboride in plasma surfacing process of nickel matrix surface layers  Mateusz Sowa		
15 <sup>15</sup>	Potentials of environmentally friendly NbC- Fe-based coatings for wear and corrosion protection Lukas Tegelkamp et al.	What are the differences between self-shielded flux cored hardfacing wires with similar weld metal chemical composition?  Michał Szymura et al.		
1600	TRIP ON THE ODRA RIVER AND DINNER			



# FRIDAY, 12<sup>rd</sup> of SEPTEMBER– conference program

	ROOM A	ROOM B	
	THERMAL SPRAY PROCESSES (1) Chairman: TBC	THERMAL SPRAY DIAGNOSTIC Chairman: TBC	
900	Keynote speaker  Microstructure, mechanical properties and wear resistance of Fe-based metallic glass coatings cold sprayed on different substrates  Anna Góral et al.	Keynote speaker Spatial resolved insights into surfaces - New evaluation strategies for large-volume measurements with non-destructive and automated surface acoustic wave spectroscopy Stefan Makowski et al.	
9 <sup>25</sup>	Advanced thermal spraying in monosilane atmospheres:towards oxide-free and cohesively bonded coatings  Manuel Rodriguez Diaz et al.	Increasing Durability of the Outer Air Seal Coating in the High Pressure Turbine by using a NiCoCrAly/NiAl Bond Coat Martin Nicolaus et al.	
9 <sup>45</sup>	Low pressure cold spraying of H2O2-modified TiO2 coatings Anna Gibas et al.	Investigation of plasma-sprayed tungsten coatings under plasma exposure  Gunnar Schmidtmann et al.	
<b>10</b> 05	Structure and properties of hybrid plasma sprayed TiO2-ZnO coatings  Karolina Płatek et al.	Toward real-time trajectory prediction of powder and suspension feedstocks in plasma spraying  Tomasz Kiełczawa et al.	
10 <sup>25</sup>	REFRESHMENT BREAK - EXHIBITION AND POSTER SESSION (LOBBY)		
	ROOM A	ROOM B	
	THERMAL SPRAY PROCESSES (2) Chairman: TBC	DEVELOPMENTS IN MATERIALS Chairman: TBC	
1100	Keynote speaker  Towards sustainable coatings: process optimization and performance evaluation of HVAF sprayed Fe-based BMG coatings  Rahul Jude Alroy et al.	Keynote speaker Flowability of yttria-stabilized zirconia powder produced for atmospheric plasma spraying  Ladislav Celko et al.	
11 <sup>25</sup>	Functionalized thermally sprayed coatings for biomedical applications  Martin Nicolaus et al.	Work hardening behavior of casted, sintered and sprayed high manganese steels  Thomas Lindner et al.	

11 <sup>45</sup>	Influence of manufacturing methods on selected Fe-based amorphous/nanocrystalline coatings	Modification of Hadfield steel powder chemistry for thermal spraying and hardfacing		
	Inez Kredowska et al.	Aleksandra Malachowska et al.		
12 <sup>05</sup>	Cavitation erosion resistance of DMLS additive manufactured 17-4PH steel after heat treatment and shot peening process	New perspectives in metal powder manufacturing: analysis of the ultrasonic atomization process of 316L Steel		
	Mirosław Szala et al.	Adam Sajbura et al.		
12 <sup>25</sup>	REFRESHMENT BREAK - EXHIBITION AND POSTER SESSION (LOBBY)			
	ROOM A	ROOM B		
	THERMAL SPRAY PROCESSES (3)	HARDFACING PROCESSES (2)		
	Chairman: TBC	Chairman: TBC		
	Keynote speaker			
1300	Comparison between intermetallic reinforced coatings obtained by thermal spray	Laser surface polishing of CVD microcrystalline diamond coatings		
	Sergi Dosta et al.	Mariusz Frankiewicz et al.		
13 <sup>20</sup>	Photocatalytic properties of suspension plasma sprayed sub-stoichiometric TiO2 coatings	Cavitation erosion mechanisms of nickel-based overlays deposited via powder plasma transferred arc method		
	Afrodyta Daskalakis et al.	Mirosław Szala et al.		
13 <sup>40</sup>	Application of laser texturing as a method for substrate preparation in thermal spraying	The comparison investigations of the WAAM technology in order to enhance durability and performance of the forging tools		
	Pawel Sokolowski et al.	Leszek Łatka et al.		
<b>14</b> <sup>00</sup>	CLOSING CEREMONY (ROOM A)			
14 <sup>20</sup>	LUNCH BREAK (LOBBY)			



## **POSTER PROGRAMME**

# POSTER SESSION: THURSDAY, 12th of SEPTEMBER

Posters are displayed for the whole conference duration. Best posters will be awarded at the conference dinner.

No.	POSTER TITLE	
P1	Mechanical and biological properties of hydroxyapatite-zirconium bilayer coatings deposited by microplasma spraying	
	S. Voinarovych, S. Maksimov, S. Kaliuzhnyi, O. Kyslytsia, D. Alontseva, L. Łatka	
P2	Evaluation of the influence of material configuration on the tribological wear of mechanical systems of cooperating elements in a scraper conveyor for cullet discharge transport	
	A. Czupryński, M. Musztyfaga-Staszuk, A. Woźniak	
Р3	Influence of TiC addition on microstructure and mechanical properties of Inconel 625 laser cladding overlayers	
	E. Jonda, T. Poloczek, L. Łatka, M. Godzierz, A. Lont	
P4	Attempts to modify nickel-based welds using carbon nanotubes	
Ρ4	J. Górka	
P5	Development of additive manufacturing of internal cooling channels using Cold Spray for optimal heat dissipation in injection molds	
	S. Stanco, V. Nemcova	
DC	Corrosion resistance of plasma-sprayed iron-based metallic glass coatings	
P6	A. Małachowska, M. Lachowicz, P. Sokołowski	
P7	Image-Based Microstructural Assessment of Plasma-Sprayed Coatings on Hadfield Steel	
Ρ/	A. Małachowska, K. Morozik, M. Korzeniowski	
P8	Corrosion mitigation in TES through surface engineering	
70	Sergi Dosta et al.	
DO	$H_2O_2$ -modified $TiO_2$ for low pressure cold-spraying	
P9	P. Słota, A. Gibas	

## **HOW TO REACH CONFERENCE**

For easy navigation for the ITSHC conference please see the map:



CONFERENCE CENTER - building D20, 8 Janiszewskiego Street, 50-372 Wrocław

**PARKING** – the parking places are provided for conference participants. Please, remember to print parking plate if you plan to use parking (available on the ITSHC website)

**PLAC GRUNWALDZKI** or **RONDO REAGANA** – the closest public transportation station (tram + bus), just next to the congress center. Tickets may be purchased directly inside the tram or bus

**CABLE CAR** *POLINKA* – free transportation for conference attendees staying at Hotel WODNIK or this part of the city. Free ride after showing your conference badge to the *POLINKA* guards

LAB TOUR – possibility to visit laboratories at Faculty of Mechanical Engineering. Please contact conference organizers if you would like to visit the laboratories. Possible slots: Wednesday afternoon and Friday afternoon. Laboratories located 10 minutes by walk from the congress center, in building B9, Łukasiewicza 7-9 street, 50-371 Wrocław

## **SCIENTIFIC COMMITTEE**

# Lech **Pawłowski**, University of Limoges, France **Chairman of Scientific Committee**

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